

START-UP CHECK LIST

AMU (TAM) Systems

Model IAM		Serial #	
Job Name		Date	
Job Address			
Installing Contractor			
Technician		Signature	
PRESTART CHECKS	\boxtimes	OPERATIONAL CHECKS (cont.)	\boxtimes
Supply Voltage		VDC at Mod Gas Valve (VM-1)	
L1L2L3		High Fire	
Motor FLA		Low Fire	
Installed Fuse/ Breaker SizeAmps		Burner Modulates from Set Point Dial (TD-1)	
Control Voltage		Temp. Controller Provides Stable Discharge Temp.	
All Remote Wiring in Place		Unit Starts and Stops from Remote Switch (SW-2)	
All Terminal Connections Tight		Blower Belt Tension- 3/8" to 1/2" Depression	
Blower Drive & Hardware Tight			
Inlet Gas Pipe Size Inches			
Inlet Gas Pressure("wc) or (PSI**)			
All Duct, Unit Accessories and Unit Joints Sealed			
-			
		otted Line and Seal	_
OPERATIONAL CHECKS	or FAX to A	715-597-3620 CONTROL SETTINGS	\boxtimes
Service Switches (SW-5 & SW-6)		Low Temperature Limit (LTS-1)*	
Low Temp Limit (LTS-1)*	\Box	Time- <u>3 Minutes</u> Temp 45 °F	
Damper Actuator (DM-1)*	$\overline{\Box}$	Motor OverloadAmps	
Actuator End Switch*	П	High Temperature Limit (TL-1) 185°F	
Motor Starter (ST-1)		Low Gas Press Switch (P-2)*wc	
Blower Rotate in Correct Direction		High Gas Press Switch (P-3)wc	
Motor Amp Draw-	_	Inlet Duct Stat (T-1)* °F	
L1L2L3		Temperature Control by Others	
Air Flow Switches (P-1 & P-1A)		Discharge Temp (TD-1) °F	
Burner Profile Air Press. Dropwc			
Inlet Duct Stat (T-1)*			
High Temp Limit (TL-1)			
Low Gas Press Switch (P-2)*			
High Gas Press Switch (P-3)		Additional Comments or Notes:	
Flame Safeguard Signal (FS-1)			
Low Fire Micro AMP			
Flame Safeguard Trips (FS-1)			
Gas Manifold Pressure			
Burner Offwc			
Burner at High Firewc			

^{*=} Optional control, may not apply to all equipment.

^{** = 2} PSI Maximum Gas Supply Pressure

Place Stamp Here

TITAN AIR LLLP 13901 16th Street P.O. Box 717 Osseo, WI 54758

Attn: Warranty Department